CATALOGUE

Gummiwerk

hexa4 GRIP®

designed
developed and
made in Germany

hexa4GRIP® – The brand for more performance and safety:

- hexa4GRIP® shoe soles and sole sheets stand for innovative and high-quality products for casual, outdoor and safety footwear – designed and developed by hexa4GRIP® and the ok Gummiwerk.
- We continue to expand the brand successfully with new products.
- The hexa4GRIP® products offer our customers real added value in terms of application, functional properties, weight, comfort and sustainability.
- The designs are functional, innovative and contemporary. The rubber compounds are optimised for the respective application and have outstanding durability.

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Stand: Juni 2026 **All Designs patend pending** © hexa4grip 2026

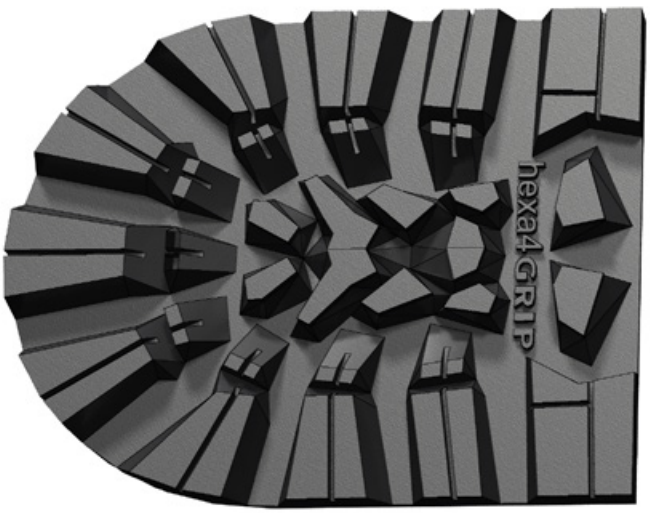
hexa4 GRIP®

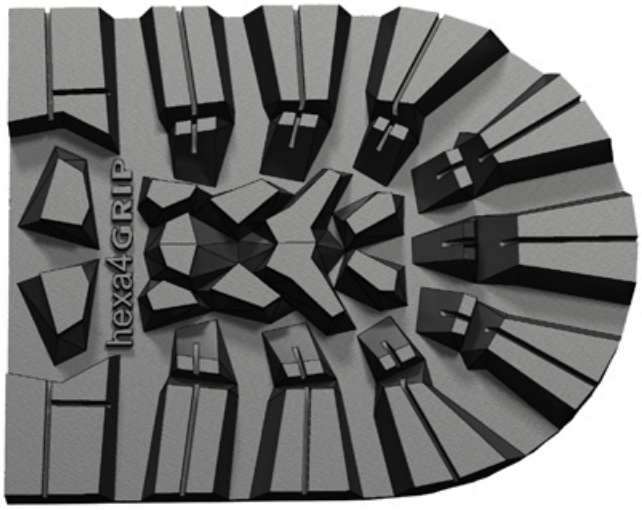
ADVENTURE

HEEL

ok® Gummiwerk

Heel cross-section | Cleatdepth 6,0 mm | Effective thickness 2,0 mm





Features

- Premium repair-heel for high-quality mountain boots
- Ideal outline = universally usable
- Provides step-security, stability and durability
- Extraordinary grip due to 6mm cleatdepth
- High premium SBR-rubber
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- M
- L
- XL

Colors

- 42 beige
- 86 black

further colors on request

hexa4 GRIP®

ADVENTURE

HALF-SOLE

ok® Gummiwerk

Half outsole cross-section | Cleatdepth 6,0 mm | Effective thickness 2,0 mm

Features

- Perfect complement to the hexa4GRIP® Adventure heel
- High-performance SBR-based rubber
- Ultimate grip on different surfaces
- Provides step-security, stability and durability
- Good bonding properties. Proven millions of times in industry and craft
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- M
- L
- XL

Colors

- 42 beige
- 86 black

hexa4 GRIP®

ADVENTURE

OUTSOLE WITH SPOILER

ok® Gummiwerk

Outsole cross-section | Cleatdepth 6,0 mm | Effective thickness 2,0 mm

With Spoiler

Features

- High-end outsole for mountain boots
- Extra toe protection for heavy duty
- Provides step-security, stability and durability
- Extraordinary grip due to 6mm cleatdepth
- High premium SBR-rubber
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- 42 – 43
- 44 – 45
- 46 – 47

Colors

- 42 beige
- 86 black

further colors on request

hexa4 GRIP®

BUSINESS SAFETY

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,7 mm | Effective thickness 4,0 mm

Features

- Specially developed for work shoes
- Also available for standard-last and steel toe cap
- Functional and contemporary design
- Lighter than comparable products
- Oil-, acid- and fuel resistant
- Antistatic and slip-resistant
- High premium NBR-quality
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 60 shore A
- Density approx. 1,18 g / cm³
- Abrasion approx. 115 mm³

Order-based production
Not in stock

Sizes

- 41
- 42
- 43
- 44
- 45
- 46
- 47
- 48

Colors

- 86 black

hexa4 GRIP® LIFESTYLE OUTSOLE

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,0 mm | Effective thickness 2,5 mm

Features

- Lifestyle outsole with continuously cleated design for sneakers
- Vulcanisation of both color components in one work step
- Easy to process to different sizes
- Sharp-edged profile with unique saw-tooth-optics
- Abrasion-resistant, impact-elastic and slip-resistant
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Size

- XXL

Colors

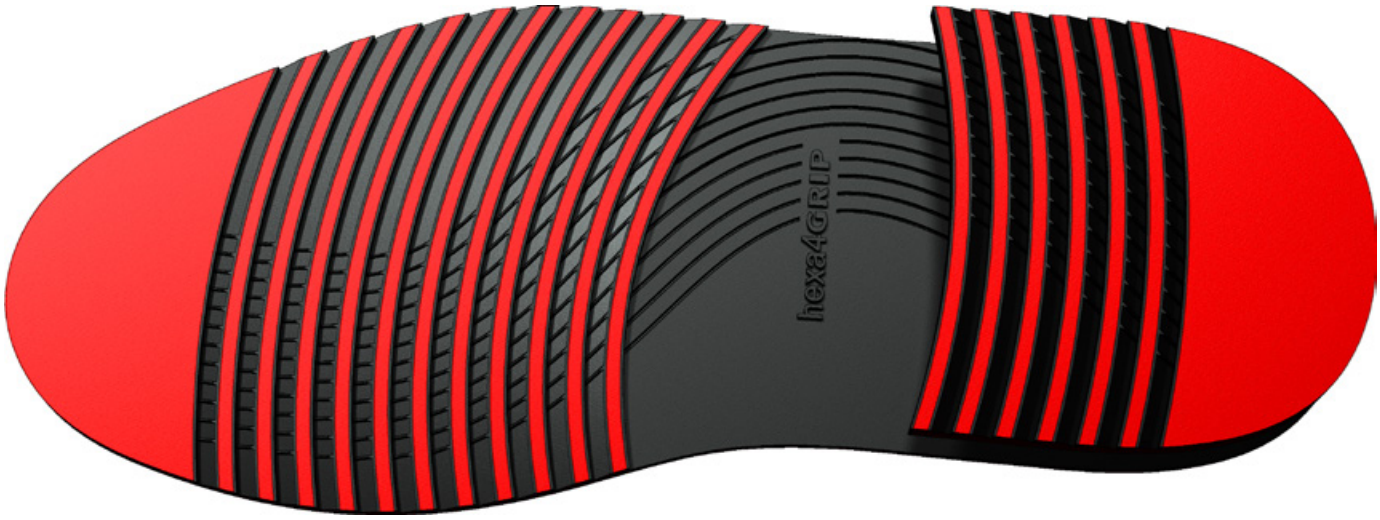
- 89 blue-black
- 92 orange-black
- 96 red-black
- 86 black

hexa4 GRIP®

LIFESTYLE OUTSOLE
WITH HEEL

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,0 mm | Effective thickness 2,5 mm



Features

- Lifestyle outsole with separate heel
- Vulcanisation of both colour components in one work step
- Easy to process to different sizes
- Sharp-edged profile with unique saw-tooth-optics
- Abrasion-resistant, impact-elastic and slip-resistant
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm³
- Abrasion approx. 150 mm³

Size

- XXL

Colors

- 89 blue-black
- 92 orange-black
- 96 red-black
- 86 black

hexa4 GRIP®

PLAYSCHOOL

ok® Gummiwerk

Outsole cross-section | Cleatdepth 4.0 – 3.0 mm | Effective thickness 1.5 mm

Features

- Quality for children's footwear
- Free of harmful substances
- Based on natural rubber
- Unique design
- Displacer based on innovative honeycomb structure
- Optimized flexibility for forefoot and back-foot area
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 55 shore A
- Density approx. 1,15 g / cm³
- Abrasion approx. 100 mm³

Order-based production

Not in stock

Sizes

- 25
- 26
- 27
- 28
- 29
- 30
- 31
- 32
- 33

Colors

- 14 white
- 08 amber
- 56 stone grey
- 15 nature with cork

variety of colours available

hexa4 GRIP® RUNNER

ok® Gummiwerk

Outsole cross-section | Cleatdepth 3,0 mm | Effective thickness 2,0 mm

Features

- For top-seller sneakers such as Reebok "Classic", Nike "MD Runner 2"or New Balance "574"
- Wide outline/Suitable for orthopaedic shoe technology
- Innovative and functional design
- High quality SBR-rubber
- Ultimate durability
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- 42 – 44
- 45 – 47

Colors

- 14 white
- 22 stone (honey)
- 86 black

hexa4 GRIP® RUNNING

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,0 mm | Effective thickness 1,5 mm

Features

- Significant weight reduction though leave-out-areas
- Particularly flexible due to integrated flexgrooves
- Optimal outline for universal use
- Extreme wear-resistant due to high-performance rubber quality
- Impact-elastic and slip resistant
- Innovative and functional design
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- 42 – 44

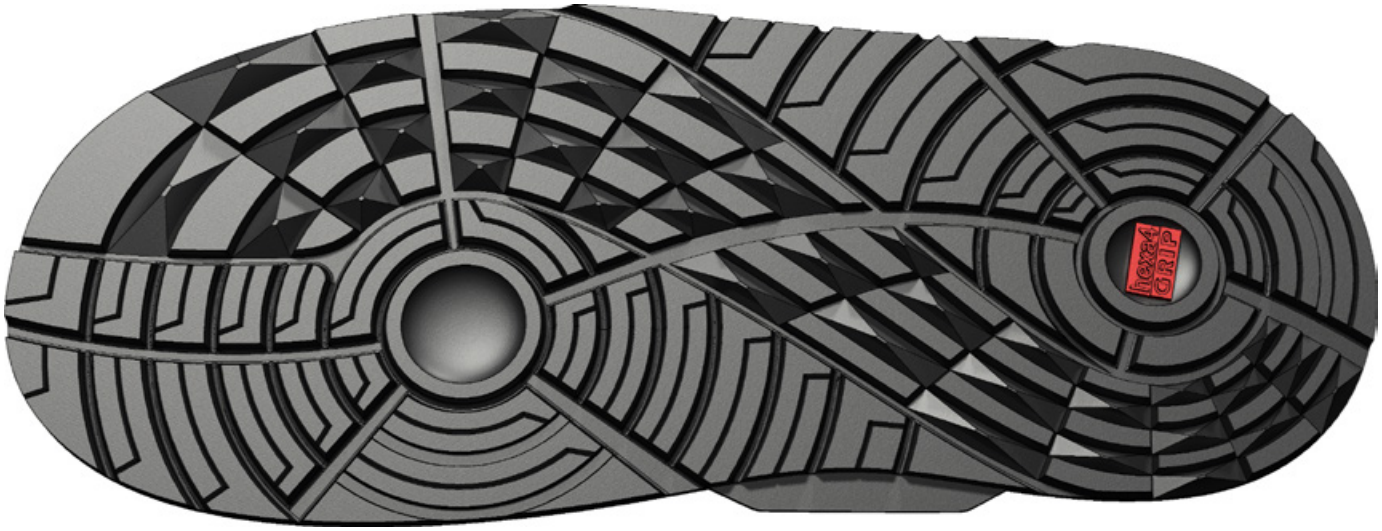
Colors

- 86 black

hexa4 GRIP® SCOOTER

ok® Gummiwerk

Outsole cross-section | Cleatdepth 3,0 mm | Effective thickness 2,0 mm



Features

- Sharp-edged profile with flexgrooves
- Extensive ground contact due to profile design
- Extraordinary grip on wet surfaces due to 3 mm cleatdepth
- Optimal support of biomechanical movement /very safe walking characteristics
- Very suitable for sportive shoe types due to heel- and ball-area-points
- Unique design
- High quality SBR-rubber
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- 36 – 38
- 39 – 41
- 42 – 44
- 45 – 47
- 48 – 50

Colors

- 22 stone (honey)
- 86 black

hexa4 GRIP® SKATE

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,5 mm | Effective thickness 2,0 mm

Features

- For top-seller sneakers such as Converse „Chuck Taylor All Star", Vans „Old Skool" and other Skate-Sneaker
- Innovative and functional design
- High quality SBR-rubber
- Ultimate durability
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Order-based production

Not in stock

Sizes

- 42 – 44

Colors

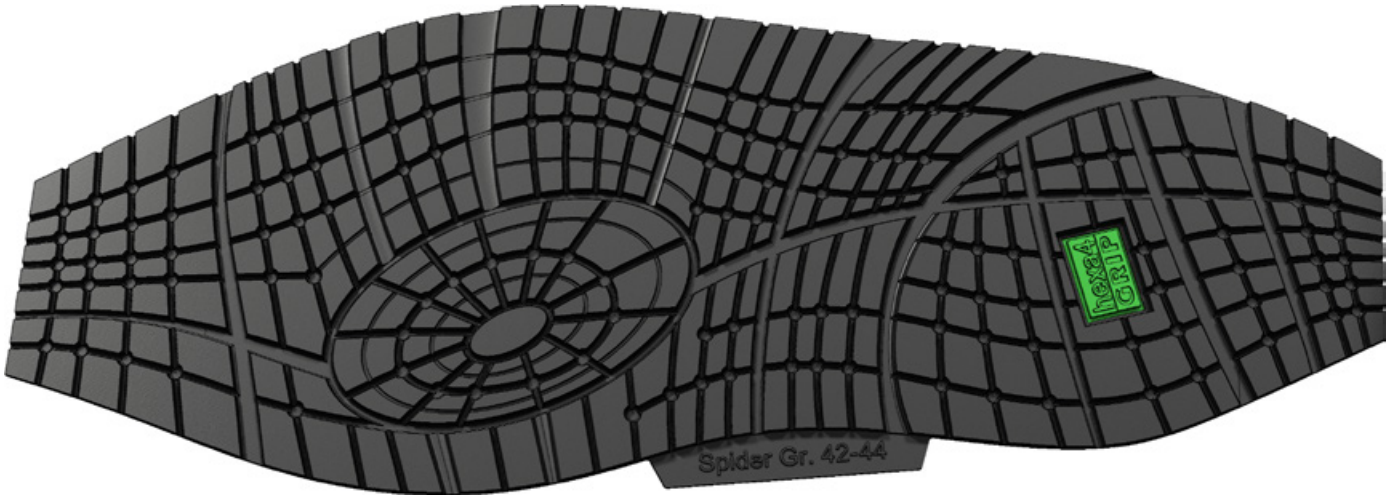
- 14 white
- 22 stone (honey)
- 86 black

further colors on request

hexa4 GRIP® SPIDER

Gummiwerk

Outsole cross-section | Cleatdepth 2,5 mm | Effective thickness 2,0 mm



Features

- Sharp-edged precise profile
- Extensive ground contact due to profile design
- Good grip on wet surfaces
- Optimal support of biomechanical movement /very safe walking characteristics
- High quality NBR-rubber
- Oil-, acid- and fuel resistant
- Antistatic, impact-elastic and slip resistant
- Suitable for safety shoes
- Environmentally friendly production in Germany

designed
developed and
made in Germany

Performance

- Hardness approx. 60 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 115 mm^3

Sizes

- 36 – 38
- 39 – 41
- 42 – 44
- 45 – 47
- 48 – 50

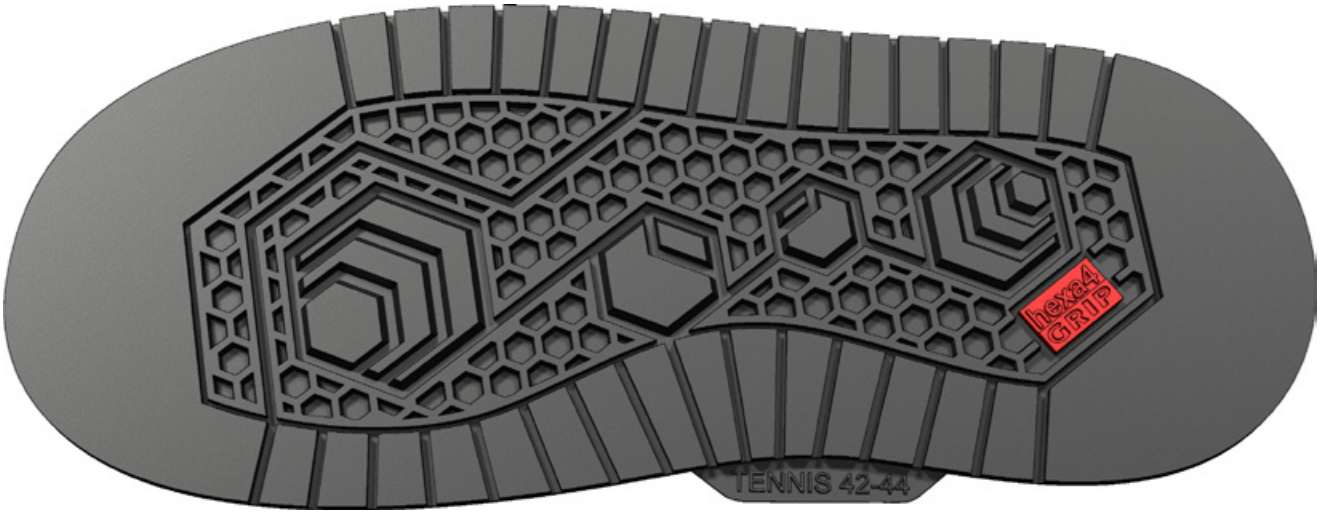
Colors

- 86 black

hexa4 GRIP® TENNIS

ok® Gummiwerk

Outsole cross-section | Cleatdepth 3,0 mm | Effective thickness 2,0 mm



Features

- For top-seller sneakers such as Adidas „Stan Smith" or Nike „Air Force1"
- Wide outline/Suitable for orthopaedic shoe technology
- Innovative and functional design
- High quality SBR-rubber
- Ultimate durability
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- 39 – 41
- 42 – 44
- 45 – 47

Colors

- 14 white
- 22 stone (honey)
- 86 black

hexa4 GRIP® TRAIL-RUNNER

ok® Gummiwerk

Outsole cross-section | Cleatdepth 4,0 mm | Effective thickness 2,0 mm

Features

- Specifically developed for the repair of trail-running-shoes
- Extreme-grip profile design
- Functional unique design
- High quality SBR-rubber
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- 39 – 41
- 42 – 44
- 45 – 47
- 48 – 50

Colors

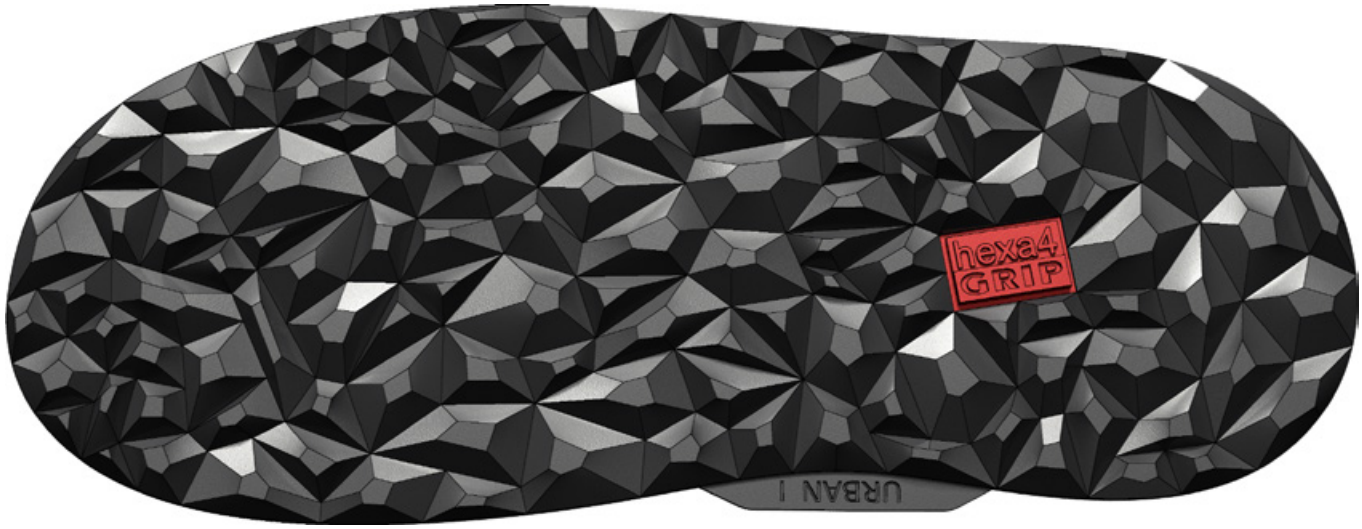
- 14 white
- 22 stone (honey)
- 86 black

further colors
on request

hexa4 GRIP® URBAN

ok® Gummiwerk

Outsole cross-section | Cleatdepth 3,5 mm | Effective thickness 2,0 mm



Features

- Optimal outline for universal application
- Open structure with flattened profile-blocks
- Excellent dirt extraction
- Wear-resistant, impact-elastic and slip-resistant
- Easy to glue
- Free confectionery /no fixed profile areas
- Unique design
- High quality SBR-rubber
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Sizes

- I
- II
- III

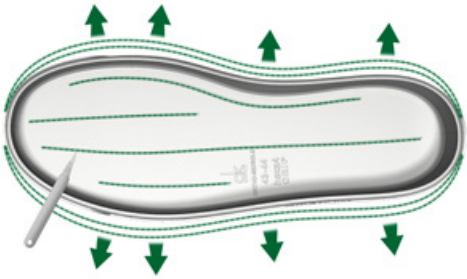
Colors

- 22 stone (honey)
- 86 black

hexa4 GRIP® ORTHO MIDSOLE

ok® Gummiwerk

Outsole cross-section | Effective thickness 1,5 mm



Features

- Cutting channels for adjustment to different widths
- Innovative solution for stylish rubber soles with adjustable contours
- Enables the look of an industrially manufactured sneaker with an individual outline
- Combinable with various Hexa4GRIP outsoles to suit the shoe type
- Extra soft and flexible rubber material for easier adaptability
- High-performance rubber compound based on NBR
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 55 shore A
- Density approx. 1,12 g / cm³

Sizes

- 41 – 42
- 43 – 44
- 45 – 46

Colors

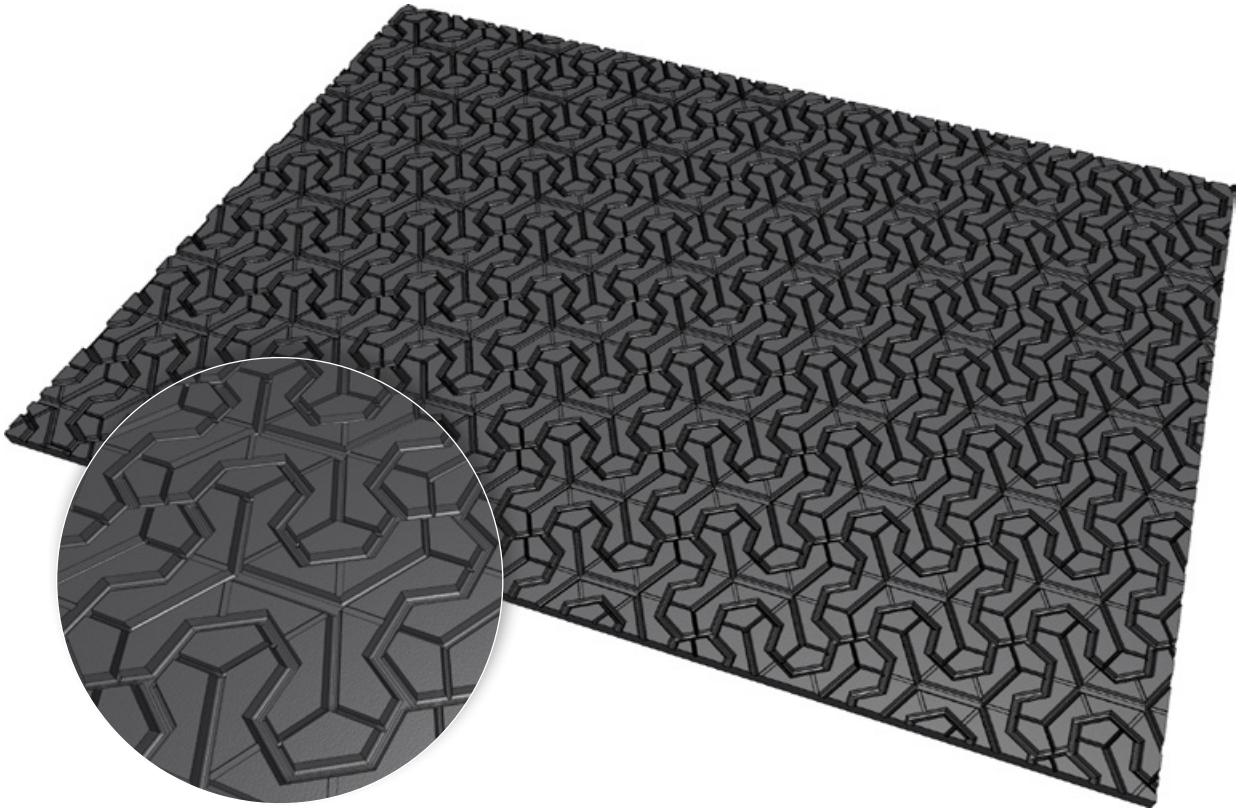
- 14 white
- 86 black

hexa4 GRIP®

ALPHA LIGHT

ok® Gummiwerk

Outsole cross-section | Cleatdepth 1,6 mm | Effective thickness 4,4 mm (2,4 mm)



Features

- SBR-base premium celluar-rubber quality
- Extremely soft, impact-elastic and light
- Very comfortable
- Multi-directional profile design for universal application
- Easy to handle in nearly every direction
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 40 shore A
- Density approx. 0,40 g / cm^3
- Abrasion approx. 150 mm^3

Size

- approx. 64 x 93 cm (0,5952 m^2)

Thickness

- 4,0 mm
- 6,0 mm

Colors

- 14 white
- 17 grey beige
- 19 stone
- 35 middle brown
- 51 dark brown
- 56 stone grey
- 86 black

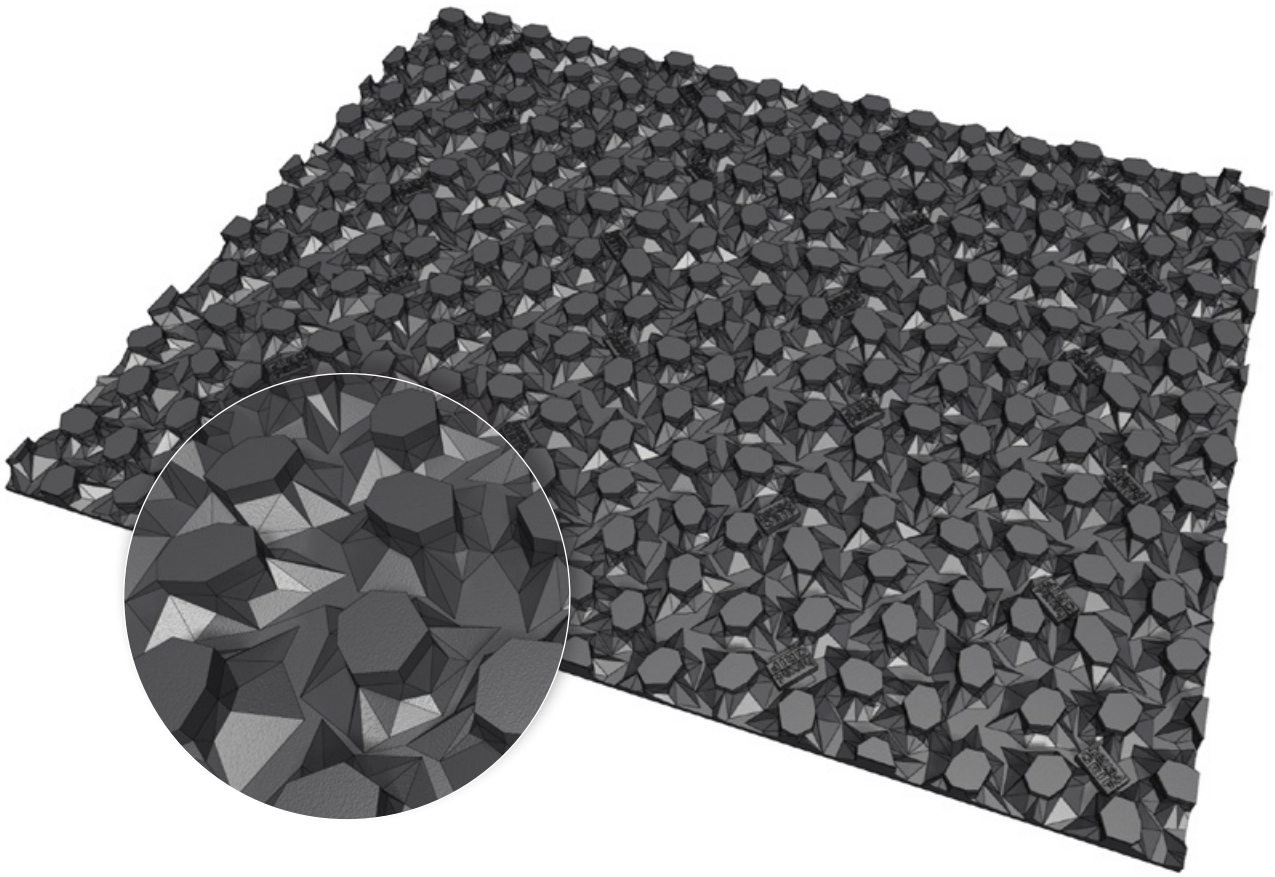
further colors on request

hexa4 GRIP®

BIONIC SOLE PLATE

ok® Gummiwerk

Outsole cross-section | Cleatdepth 6,0 mm | Effective thickness 2,0 mm



Features

- Extreme cleats for extreme terrain
- Particularly sure-footed on soft surfaces
- Extra GRIP for outdoor and trail running shoes
- Dirtying cannot stick
- High-performance SBR-based rubber
- Good adhesion. Proven millions of times over in industry and handicraft
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Size

- approx. 61 x 111 cm (0,6771 m^2)

Thickness

- 8,0 mm

Colors

- 86 black

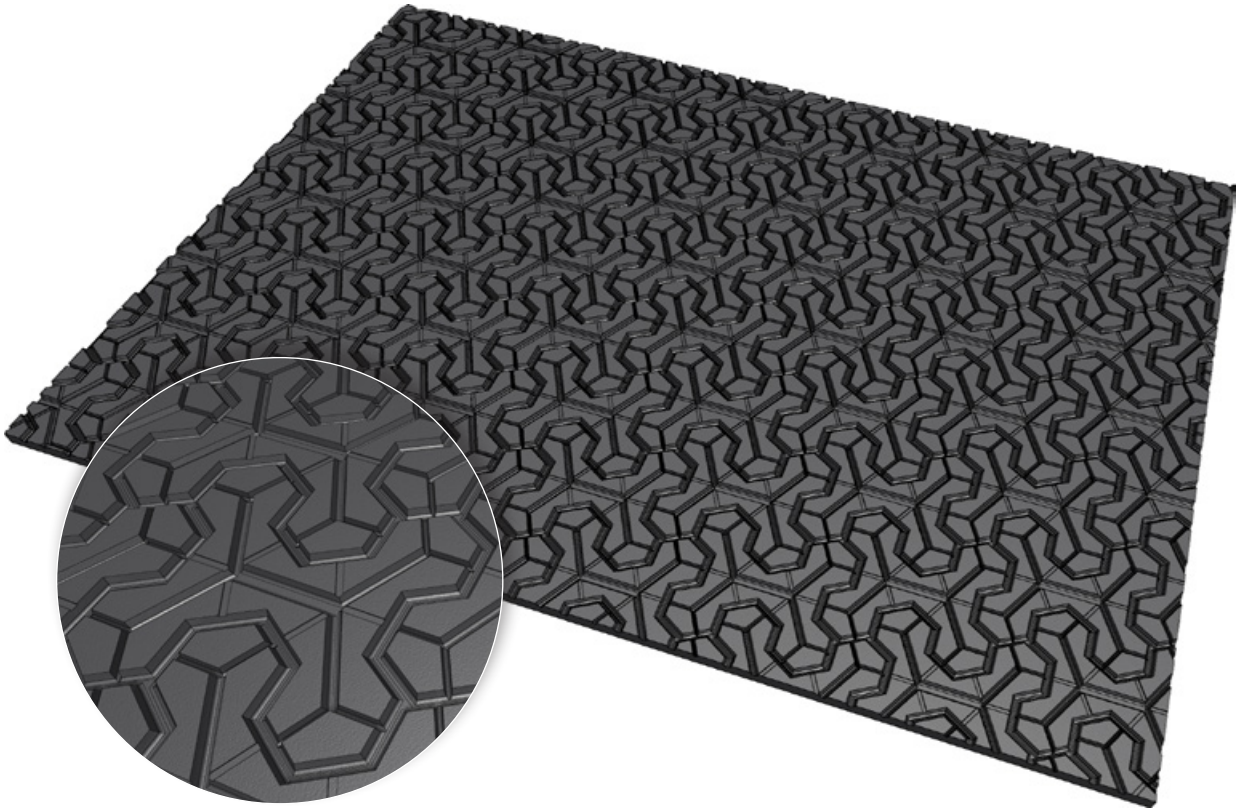
further colors on request

hexa4 GRIP®

ALPHA SAFETY

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,5 mm | Effective thickness 2,0 mm



Features

- Premium NBR quality
- Maximum slip-resistance for the work shoe sector
- Unique design
- Also usable for the leisure or outdoor sector
- Oil-, acid- and fuel resistant
- Antistatic
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 60 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 115 mm^3

Size

- approx. 61 x 111 cm (0,6771 m^2)

Thickness

- 4,5 mm

Colors

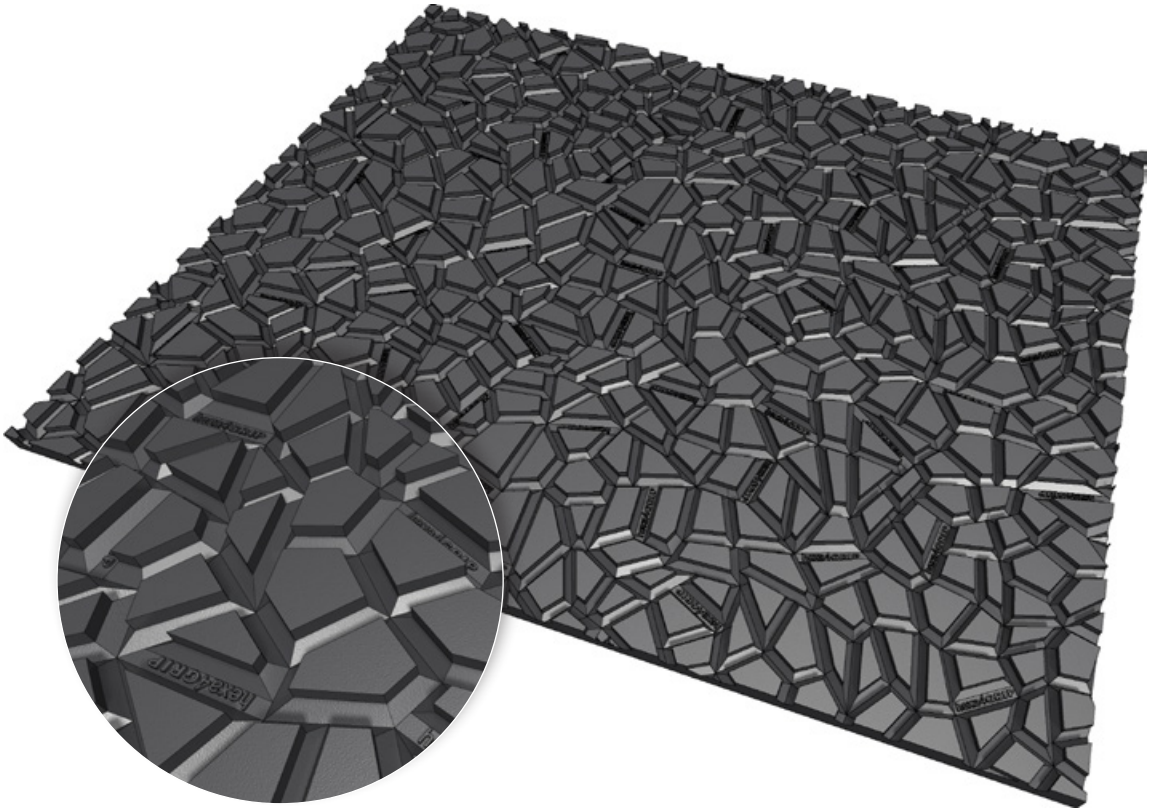
- 07 red (on request)
- 86 black
- 56 stone grey (on request)

hexa4 GRIP®

HIGH GRIP

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,5 mm | Effective thickness 4,0 mm (2,0 mm)



Features

- High-Performance NBR quality
- Maximum slip-resistance for the work shoe sector
- Excellent slip-resistant confirmed by PFI and TÜV
- Innovative profile design
- Also usable for leisure or outdoor sector
- Optimized dirt-ejection
- Oil-, acid- and fuel resistant
- Antistatic
- Environmentally friendly production in Germany

designed
developed and
made in Germany

Performance

- Hardness approx. 60 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 115 mm^3

Size

- approx. 61 x 111 cm (0,6771 m^2)

Thickness

- 4,5 mm
- 6,5 mm

Colors

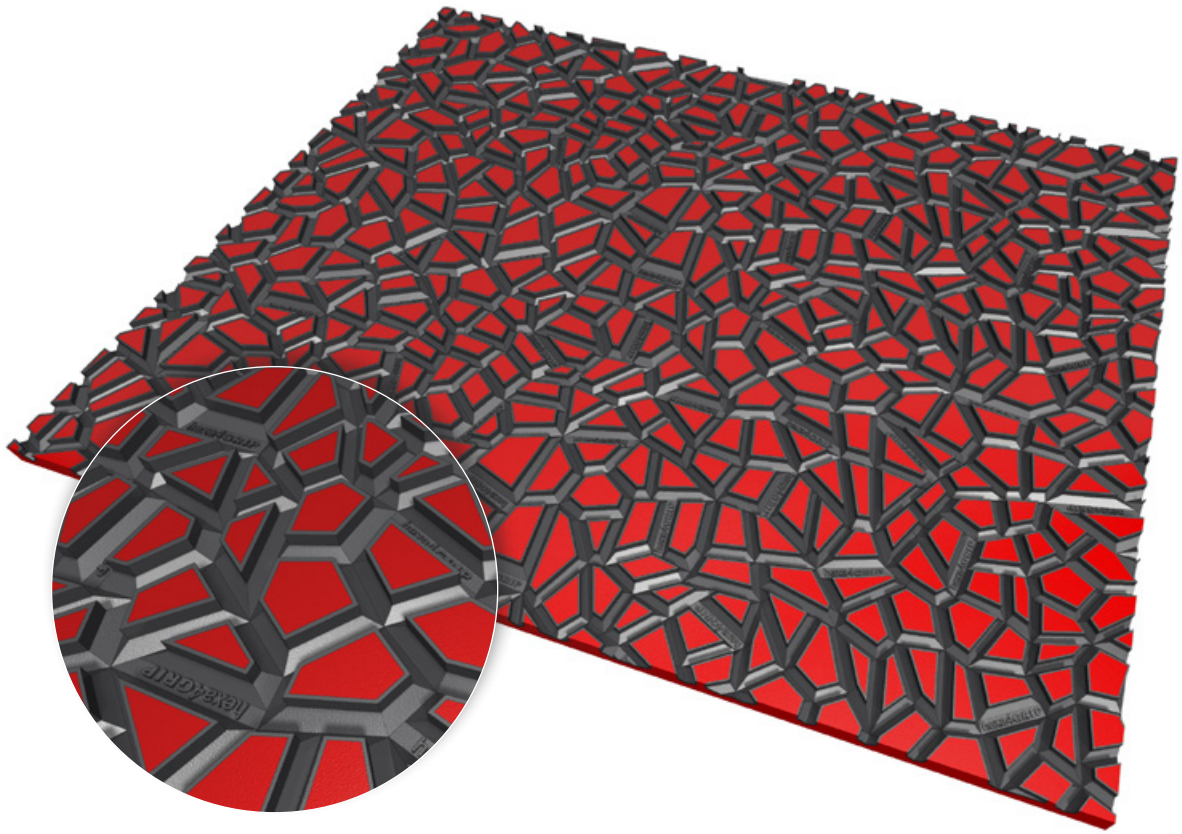
- 56 stone grey
- 71 lightgrey
- 86 black

hexa4 GRIP®

HIGH GRIP BICOLOR

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,2 mm | Effective thickness 2,3 mm



Features

- High-Performance SBR quality
- High-GRIP bicolor-Edition for the leisure sector
- Unique innovative design
- Innovative profile design
- Optimized dirt-ejection
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 120 mm^3

Size

- approx. 61 x 111 cm (0,6771 m^2)

Thickness

- 4,5 mm

Colors

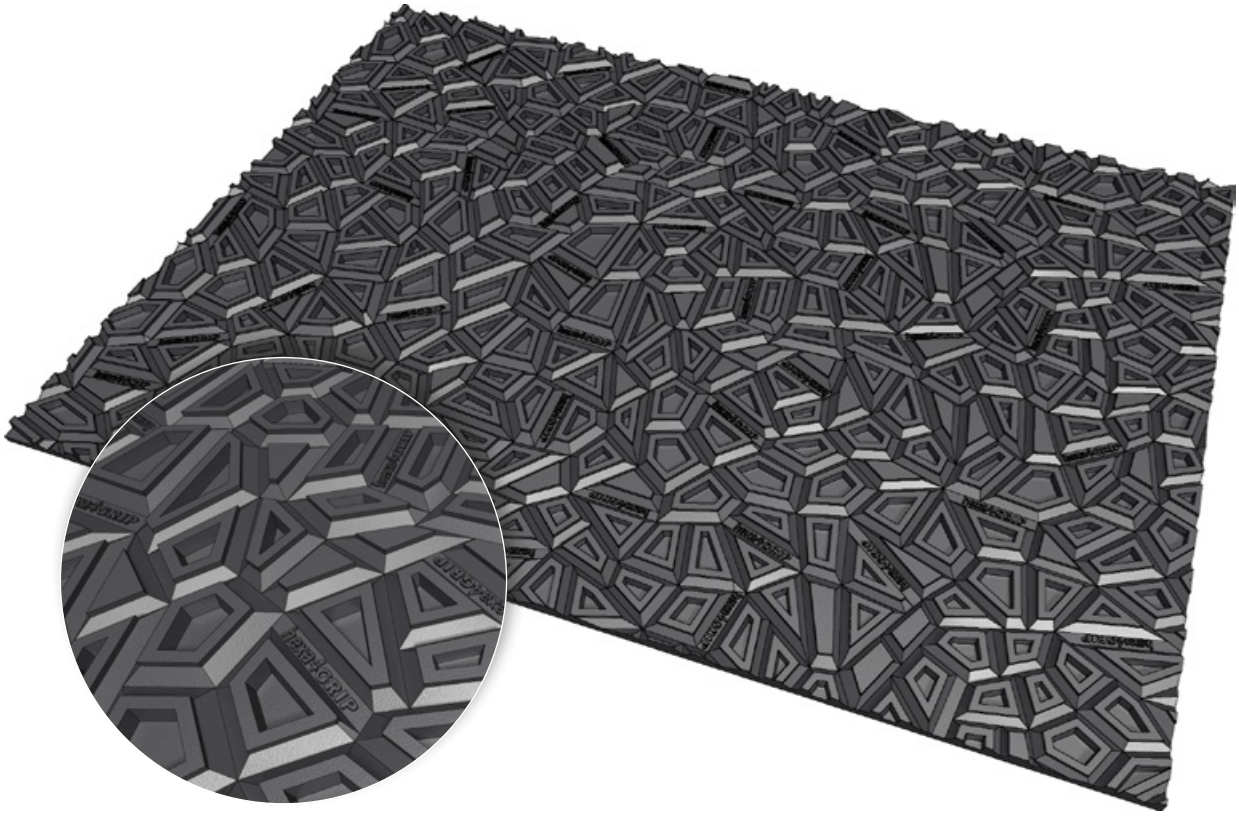
- 89 blue-white
- 94 yellow-black
- 96 red-black
- 15 nature with cork
- 56 negro

hexa4 GRIP®

TRAIL-GRIP

ok® Gummiwerk

Outsole cross-section | Cleatdepth 2,5 mm | Effective thickness 2,0 mm



Features

- Premium SBR quality
- Specially developed for the leisure and outdoor sector
- Weight reduction compared to NBR-based High-GRIP up to 25%
- Extremly flexible due to hollow profile-blocks
- Optimal for uneven surfaces
- Highest grip-level
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Size

- approx. 61 x 111 cm (0,6771 m^2)

Thickness

- 4,5 mm

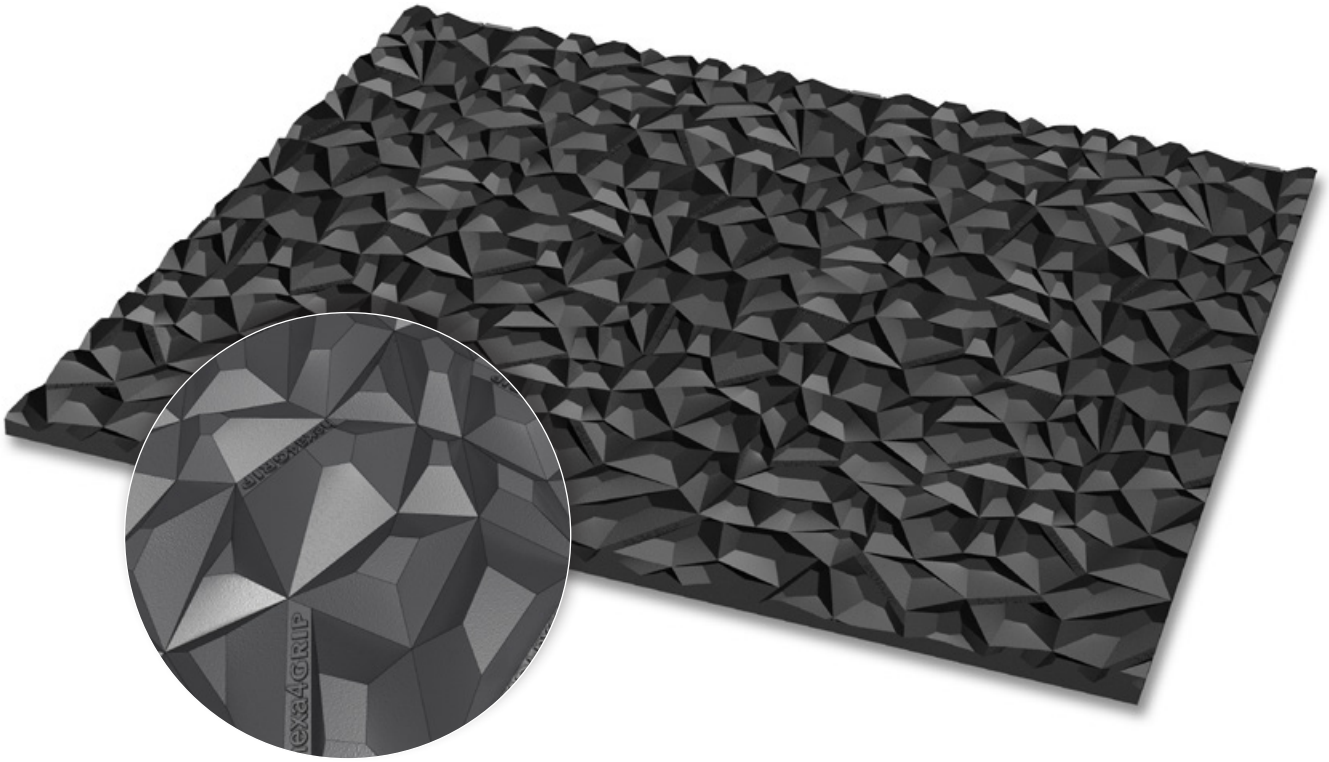
Colors

- 02 lemongreen (on request)
- 56 stone grey
- 86 black

hexa4 GRIP® URBAN

ok® Gummiwerk

Plate cross-section | Cleatdepth 3,5 mm | Effective thickness 1,5 mm (4,5 mm)



Features

- Open structure with flattened profile-blocks
- Excellent dirt extraction
- Wear-resistant, impact-elastic and slip-resistant
- Easy to glue
- Free confectionery /no fixed profile areas
- In 8 mm ideal for heel repairs on hiking and mountain boots
- High quality SBR-rubber
- Environmentally friendly production in Germany

designed ■
developed and ■
made in Germany ■

Performance

- Hardness approx. 70 shore A
- Density approx. 1,18 g / cm^3
- Abrasion approx. 150 mm^3

Size

- approx. 61 x 111 cm (0,6771 m^2)

Thickness

- 5,0 mm
- 8,0 mm

Colors

- 86 black

further colors on request

Order-based production

Not in stock

SUSTAINABLE PRODUCTION

- Product-orientated compound development with an increased use of renewable resources
- Products with a higher integration of recycled materials
- Waste-avoidance strategies during the whole production process
- Energy savings
- Production of extra high-quality and therefore extra durable articles
- An accredited Auditor of the renowned PFI (Prüf- und Forschungsinstitut Primasens e.V.) analysed the production processes, the documentation of production processes as well as the products itself. As a result the OK Gummiwerk is the first German rubber factory received the 100% Vegan-eco certificate.

SOCIAL
+ ECOLOGICAL
SUSTAINABILITY
CERTIFIED

ok®
Gummiwerk